

IN THE ABSTRACT

Please amend the abstract as follows:

A process for the manufacturing of longitudinal profiles profile such as a [[and]] tongue and a groove on boards wherein the process includes the steps; a) Moulding shaping a substantial part of the profile cross-section by means of milling with a milling tool[[. b)] Fine moulding shaping undercuts in at least the groove of the board by means of broaching utilising at least one broaching tool.